TECHNICAL DATA SHEET



Use Clear Or With The Wakefield[™] Color System For Deep Vibrant Colors That Last.

A REVOLUTION IN TOP-COAT TECHNOLOGY

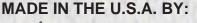
NO VOC'S
 UV STABLE
 EASY TO USE

TC-One is a revolutionary new UV stable high gloss single component top-coat system for both interior and exterior applications. *TC-One* provides durability, abrasion resistance, chemical resistance and adhesion that rivals even the highest priced two component solvent based epoxies. Unlike it's rival systems, *TC-One* is a safe, odorless single component product that requires no mixing or measuring and has an extended pot life if sealed.

Like all Wakefield Sealers, *TC-One* is also 100% compatible with the revolutionary *Wakefield Color System*! Never before have contractors been able to offer a premium industrial top-coat in hundreds of custom colors on demand. *TC-One* as well as the entire *Wakefield Color System* is UV stable, providing unprecedented protection from the sun's damaging effects. *TC-One* brilliantly enhances colors and leaves an extremely durable high gloss finish. *TC-One* dries crystal clear and will never yellow.

TC-One also has the unique ability to be used immediately over the *INNERSEAL DENSI-DYE* system with greatly reduced wait time. *TC-One* can also be used clear or tinted over many other stains, dyes and epoxies with proper preparation. Combine *TC-One* with color, flakes, quartz or anti-skid additives to create endless color and texture combinations.

NOT RECOMMENDED FOR USE ON NON-POROUS MATERIALS SUCH AS POLISHED STONE AND TILE.





615-566-3065 www.WakefieldMfg.com

High Performance Single Component Top-coat System For Use On Interior And Exterior Concrete, Wood and Metal

DIRECTIONS FOR USE:

Surface Preparation:

- Remove any and all coatings and curing compounds on the concrete surface. Clean all oils and contaminates from the concrete. DO NOT ACID WASH OR ETCH CONCRETE! Diamond grind floor to 50 - 100 grit. Be sure to remove all swirl marks, but do not grind finer than 100 grit. Beyond 100 grit, topcoat adhesion will be compromised.
- Remove any latent dust from concrete surface by auto scrubber, water flush or vacuum system. Use water only. Do not use chemicals.

Application Instructions:

- Apply INNERSEAL DPS or INNERSEAL DENSI-DYE according to application instructions to establish moisture / vapor barrier.
- Mask off all areas not intended to be sealed.
- Add color to desired loading, Up to 100%. Each bottle of color = 25%
- Shake or stir until completely mixed. Keep mixing during application.
- Apply 2-3 coats with short nap roller, low pressure or HVLP sprayer.
- Allow each coat to dry to touch before re-coating. (1 hour) Always apply
- a final clear coat over subsequent tinted coats for greatest durability
 Allow to dry 12 hours for foot traffic and 24 hours for vehicle traffic.

Specifications :

Dilutant	Do not dilute
Freeze Harm	. Do not allow to freeze
Shelf Life	. 1 year untinted
Solvent for Clean-up	Water
Coverage Rate	150 - 200 sq. ft. / gallon / per coat

Detailed Application Instructions, Tech Data Sheets, MSDS, and Color Charts Available at www.WakefieldMfg.com

Manufacturer's Guarantee:

When used as directed, the manufacturer guarantees that *TC-One* will perform as represented. If for some reason you're not satisfied, contact your distributor and the manufacturer will supply you enough *TC-One* for another application. If it is determined that the product was faulty, a refund of the purchase price may be made at the discretion of the distributor.

Safety Information:

CAUTION: KEEP OUT OF REACH OF CHILDREN!

Eyes:	Wear safety goggles. May cause irritation and redness.
	Flush with cool clean water for at least 15 minutes.
	If irritation persists, get medical attention.
Skin:	Wear appropriate skin protection. May cause irritation and burns.
	Wash skin and clothing thoroughly with soap and water.
	If irritation persists, get medical attention.
Ingestion:	May be harmful if swallowed.
1.1.1.1.1	Do not eat, drink or smoke during application.
	Do not induce vomiting. Get medical attention immediately.
Inhalation:	Use only with adequate ventilation or respiratory protection.
	May cause respiratory tract irritation. IF INHALED, remove
	to fresh air. IF NOT BREATHING, give artificial respiration.
	Get medical attention immediately.

BEFORE USE, REVIEW MSDS AND SEPARATE APPLICATION INSTRUCTIONS FOR FURTHER INFORMATION!